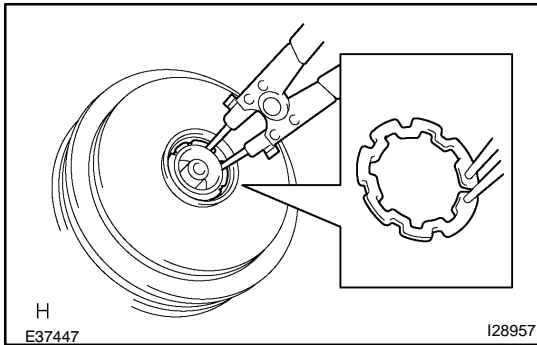


## DISASSEMBLY

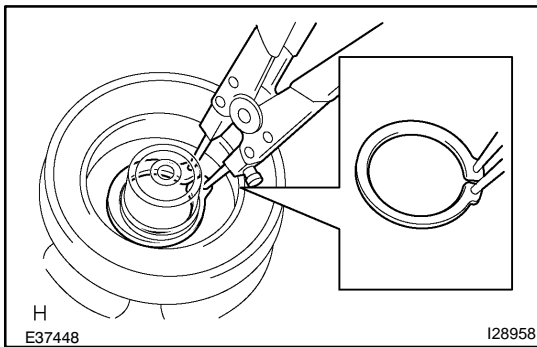
### 1. REMOVE MAGNET CLUTCH

- (a) Place the compressor and magnetic clutch in a vise.
- (b) Using SST, remove the bolt, the magnet clutch hub and the magnet clutch washer.

SST 09960-10010 (09962-01000, 09963-00500)



- (c) Using a snap ring expander, remove the snap ring and the magnet clutch rotor.
- (d) Remove the screw and disconnect the connector.



- (e) Using a snap ring expander, remove the snap ring and the magnet clutch stator.